

The Propafilm™ Range of Biaxially Oriented Polypropylene Films for the Magnetic and Optical Media Industries

| Description | Film | Yield | | Sealing Range °F 2.0s dwell time 15lb/in ² | Optics | | Shrinkage 60 sec at 248°F | | Literature Reference |
|---|--------|-----------------------|---------------------|--|-------------------------|---------------------|------------------------------|-------|----------------------|
| | | (in ² /lb) | (g/m ²) | | Gloss (units) 20° | Haze (%) 2.5° | MD(%) | TD(%) | |
| Shrink Tightening Films Shrink tightening, high speed film with superior optical properties | OS80 | 38600 | 18.2 | 240-285 | 140 | 1.0 | 7.0 | 11.0 | B293 |
| | OS100 | 30900 | 22.7 | | | | | | |
| Shrink tightening film with enhanced machinability and seal range | OLS65 | 48250 | 14.6 | 230-285 | 130 | 1.3 | 7.0 | 11.0 | B281 |
| | OLS80 | 38600 | 18.2 | | | | | | |
| | OLS100 | 31000 | 22.7 | | | | | | |
| Medium shrink tightening film, wide seal range | OVS80 | 38600 | 18.2 | 230-285 | 130 | 1.3 | 7.0 | 10.0 | B287 |

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|--|-------|-------|------|---------|-----|-----|-----|-----|------|
| Speciality Overwrap Films High speed, printable film | MTP85 | 36800 | 19.1 | 240-295 | 140 | 1.4 | 5.0 | 4.0 | B271 |
| High speed, wide seal range film | MLT80 | 38600 | 18.2 | 230-295 | 130 | 1.3 | 5.0 | 4.0 | B272 |

| | | | | | | | | | |
|--|-------|-------|------|---------|-----|-----|-----|-----|------|
| Coated Films Transparent acrylic coated film with low seal threshold | RC80 | 38400 | 18.3 | 185-295 | 95* | 1.5 | 2.0 | NIL | B400 |
| | RC100 | 30800 | 22.8 | | | | | | |
| | RC120 | 25700 | 27.4 | | | | | | |

*Measured at 45°



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