

# Rayoface™ AWPA Data

High Performance, Two Side Coated White, High Gloss  
Biaxially Oriented Polypropylene Film for Facestock Applications

## FEATURES

- Dedicated superior print receptive top coating for excellent printability
- Dedicated adhesive receptive coating for enhanced adhesive anchorage
- Excellent hot/cold moisture resistance
- Recyclable with polyolefin materials
- Semi-squeeze performance
- High stiffness for conversion and automatic dispensing
- Balanced biaxial orientation for superior even die cutting
- High gloss surface

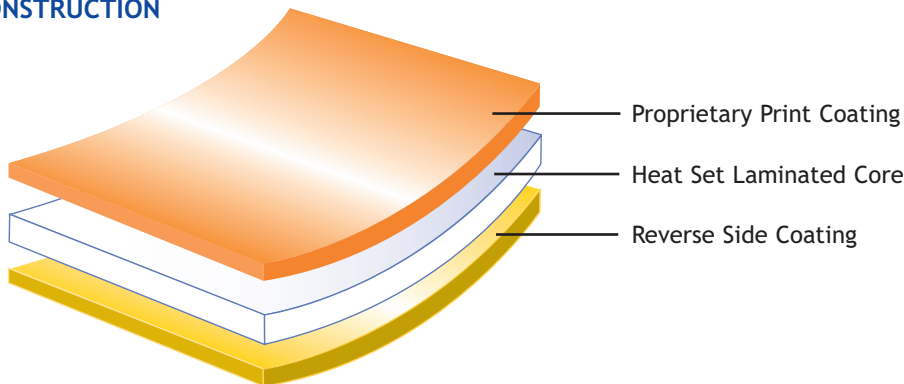
## PRINTABILITY

Rayoface AWPA has a proprietary top coating which gives outstanding printing performance across a wide variety of printing processes including flexography, letterpress, offset, silkscreen, gravure and hot or cold foiling processes. It is highly compatible with UV, water-based and solvent-based inks, excellent for demanding applications where the label can be exposed to moisture and a range of temperatures. However, exact ink and foil systems should be recommended by your supplier.

## CONVERSION

The balanced biaxial orientation of Rayoface AWPA results in excellent die cutting performance, enhancing label edge appearance and prolonging die life.  
The high machine direction stiffness and tensile strength produces excellent matrix stripping

## CONSTRUCTION



## STANDARD ROLL SPECIFICATIONS

Film	Core Size / (in)	Approx Outside Dia / (in)	Length / (feet)
AWPA230	6	34.3	30500

Alternative roll lengths/core sizes are available subject to negotiation.  
The print coating is available on either the inner or outer surface of Rayoface AWPA.

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## Technical Properties (Typical Values)

### Physical Data

Property	Test Method	Test Conditions	Units	AWPA
Thickness	Innovia Films test		gauge	230
Yield	Innovia Films test		in <sup>2</sup> /lb g/m <sup>2</sup>	12000 58.8
Optical opacity	Innovia Films test		%	80

### Mechanical Data

Tensile strength	ASTM D 882	Strain rate 50%/min	kpsi	MD TD	23.9 21.0
Elongation at break	ASTM D 882	Strain rate 50%/min	%	MD TD	95 115
Elasticity modulus (1% secant)	ASTM D 882	Strain rate 10%/min	kpsi	MD TD	348 304

### Thermal Data

Dimensional stability	Innovia Films test	60 secs at 248 °F	%	MD TD	3.0
		60 secs at 266 °F			MD TD

All properties are tested under standard laboratory conditions: 73 ±4°F; 50 ±5% RH, unless otherwise stated.  
MD Machine direction      TD Transverse direction

### Film Storage and Handling

Care should be taken to protect rolls of film from storage temperatures above 86°F and localized sources of heat above 113°F.

Rolls of Rayoface AWPA should be protected from high levels of moisture and accidental water splashes at all times. The rolls should remain in the protective coverings supplied until ready for use on converting machinery. Converted rolls, in both master and slit roll form should be similarly protected at all times.

Rayoface AWPA is suitable for use for 6 months from the date of delivery and stocks should be used in rotation.

Films should be allowed to reach operating room temperatures for 24 hours before use.

Please refer to literature reference L110 - 1 of 2.

### Food Contact

Rayoface AWPA is not suitable for applications involving direct contact with foodstuffs. For specific inquiries, please refer to literature reference L110 - 2 of 2, or contact our Technical Services Department.

### Health and Safety Guidelines

For Health and Safety information, please refer to literature reference L190.

### Additional Information

Innovia Films neither guarantees nor tests the pasteurization resistance for Rayoface AWPA. If this product is to be used in a pasteurizable application, we would advise you to undertake your own thorough testing to ensure it meets your requirements.



[www.innoviafilms.com](http://www.innoviafilms.com)  
email: [labelsamericas@innoviafilms.com](mailto:labelsamericas@innoviafilms.com)  
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### Sales Offices

Americas (USA)      Tel +1 877 822 3456  
Europe (UK)      Tel +44 (0)16973 42281  
Asia-Pacific (Aus)      Tel +61 3 9303 0600

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